



Underway Ship-To-Ship Operations

May 2018

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AET

IN FIGURES

13,000+



STS over

24

years of
operation



Top

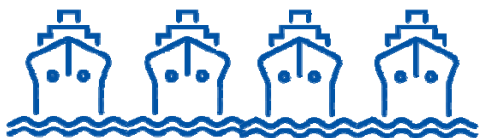
10

crude tanker owner
in the world



Total asset base of

US\$ 3.6 bil



4

of the world's first LNG
dual-fuelled tankers on order,
2 Aframaxs and 2 DPSTs



20

nationalities
Steered by a diverse
international workforce

As of 31 December 2017

A DIVERSE & ADVANCED FLEET



Crude Petroleum Shipping

VLCC	14
SUEZMAX	6
AFRAMAX	43 plus 3 on order
PANAMAX	1
TOTAL	64



Products Shipping

MR2	3
LPG	1
CHEMICAL	13
LR2	5
TOTAL	22



Shuttle Tanker

DP2	4 plus 2 on order
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Modular Capture Vessel

Specialist vessels for marine containment services	2
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Lightering Support Vessel

USAC	1
US Gulf	6
Uruguay	3
TOTAL	11

As of 31 December 2017

EXCELLENCE & COMPLIANCE IN QAHSSE

1 **Global HSSE**
policies and initiatives

2 **Absolute compliance**
with statutory, industry,
customer and vetting criteria

3 **Robust risk assessment
& management**
strong safety culture

4 **A greener fleet**
via new tonnage that are more ocean-
friendly than vessels they replace



0 fatalities,
pollution or major incidents in 2017



Lost Time Injury Frequency (LTIF) in 2017
= **0**



Total Recordable Case Frequency
(TRCF) in 2017
= **0.38**



55 vessels
awarded the Chamber of Shipping of America (CSA)'s
Jones F. Devlin Safety Award for accident-free operations



54 ships
further recognized by the CSA for
environmental excellence



3.0 current TMSA score
Adherence to the OCIMF Tanker Management
Self-Assessment (TMSA) program

As of 31 December 2017

ISO 14001

OHSAS 18001

ISO 9001

ISO 50001

ISM Code



AET GROUP

GLOBAL PRESENCE



As of 31 December 2017

AET IN AMERICAS

Houston

Commercial &
Operations

Galveston

Off-Shore STS
Operations Support

85 full time
US employees

7 US-flagged
workboats

26 mooring
masters

98 US
seafarers

Market Leader

in USG STS operations;
USAC STS reestablished in Delaware & Ambrose

Sustained Market Leadership

600+ STS operations per year

300+mil barrels transferred annually

Largest Aframax Fleet

in USG/USAC

35 tankers servicing
STS operations | voyage | contracts

235 voyages in 2017

US Gulf | Caribbean | East Coast
US & Canada | Transatlantic

2,130

port calls in USA made per year

As of 31 December 2017



WHAT IS UNDERWAY STS?

- STS underway is parallel berthing of ships with fenders that cushion the alignment
- STS operations are necessary due to draft restrictions in ports, limited number of ports and receiving facilities, or for cargo consolidation for long distance export



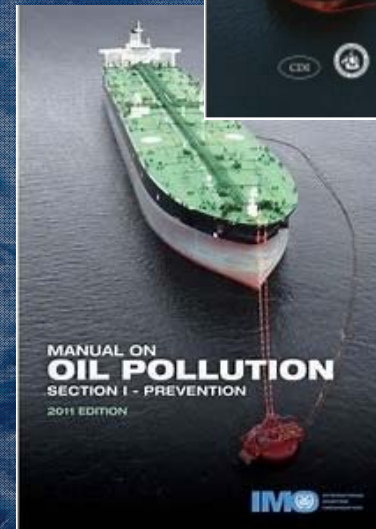
STS REQUIRED ELEMENTS

- POAC (Person in Overall Advisory Control) - qualified Mooring Master who is onboard the SV, performs and coordinates STS operations on behalf of AET
- MMA (Mooring Master Assistant) onboard the STBL
- STBL (Ship To Be Lightered) - ship containing cargo to be transferred to the SV
- SV (Service Vessel) - ship that is receiving the cargo from the STBL
- LSV (Lightering Support Vessel) - vessel used to transport equipment and personnel to the STS location and assist in preparing vessels for the operation
- Lightering equipment - fenders, wire mooring tails, hoses and personnel basket



FOCUS ON OPERATIONAL EXCELLENCE AND HSSE

- All STS operations performed to the requirements and standards of USCG, MARPOL, OCIMF STS Guide, AET Safety Management System and industry best practices
- Joint Plan of Operations, mooring plan, risk assessments for STS operation shared with vessels before each operation
- Stop Work Authority for all STS personnel
- Robust near miss reporting program
- Fully electronic document access for Safety Management System



33 CFR Ch. I (7-1-01 Edition)

t show actual trans-metallic liquid hose; and (1) or e. testing it to the hose and in-

(4) Each hydrocarbon and oxygen analyzer required by § 154.820(a) and § 154.824 (d) and (e) of this chapter or 46 CFR 39.40-3(a) is calibrated:

(i) Within the previous two weeks, or

(ii) Within 24 hours prior to operation when the vapor control system is operated less frequently than once a week.

(h) Upon the request of the owner or operator, the COTP may approve alternative methods of compliance to the testing requirements of paragraph (c) of this section if the COTP determines that the alternative methods provide an equal level of protection.

(Approved by the Office of Management and Budget under control number 2115-0096)

(CGD 75-124, 45 FR 7177, Jan. 31, 1980, as amended by CGD 88-102, 55 FR 25445, June 21, 1990; CGD 86-034, 55 FR 36256, Sept. 4, 1990; CGD 93-056, 61 FR 41461, Aug. 8, 1996)

Subpart B—Special Requirements for Lightering of Oil and Hazardous Material Cargoes

status, not less than 30 days prior to the first after the facility is removed aretaker status; and or vessels, annually or as part of biennial and mid-period inspection.

If a facility or vessel collects emitted from a vessel cargo tank a vapor control system, the system must not be used unless the following tests and inspections are satisfactorily completed:

Each vapor hose, vapor collection pressure or vacuum relief valve, pressure sensor is tested and inspected in accordance with paragraphs (e) and (f) of this section;

Each remote operating or indicating device is tested for proper operation in accordance with paragraph (f) of this section;

Each detonation arrester required by § 154.820, § 154.826(a), and § 154.828(a) of this chapter or 46 CFR 39.40-3(d), and flame arrester required by § 154.826(a) and (c) of this chapter has been inspected internally

SOURCE: CGD 78-180, 49 FR 11172, Mar. 26, 1984, unless otherwise noted.

§ 156.200 Applicability.

This subpart applies to each vessel to be lightered and each service vessel engaged in a lightering operation in the marine environment beyond the baseline from which the territorial sea is measured when the oil or hazardous material lightered is destined for a port or place subject to the jurisdiction of the U.S. This subpart does not apply to lightering operations involving public vessels, or to the dedicated response vessels and vessels of opportunity in accordance with the National Contingency Plan (40 CFR parts 9 and 300) when conducting response activities. These rules are in addition to the rules of subpart A of this part, as well as the rules in the applicable sections of parts 151, 153, 155, 156, and 157 of this chapter.

(CGD 93-081, 60 FR 45017, Aug. 29, 1995)

§ 156.205 Definitions.

(a) In addition to the terms defined in this section, the definitions in

Our policy is to strive for excellence in all activities under the control of the organization including Health, Safety, Quality, and Environment matters to achieve our objective of "ZERO HARM TO PEOPLE, ZERO INCIDENT, AND ZERO SPILL" in promoting safety at sea, prevention of human injury or loss of life, and avoidance of damage to the environment.



LIGHTERING AREA SELECTION

- Conduct risk assessment
- Evaluate weather data
- Identify area resources
- Water depth and bottom type suitable for anchoring
- Position just outside the shipping lanes prevents traffic interference

aet		HSSE Operations Detailed Risk Assessment STS Atlantic Coast				DRA-HS-20 Rev. No.: 0.0 Rev. Date: 02.24.17 Approved By: GM			
Hazard or Scenario	Cause	Consequence	S	L	R	Control Measure	S	L	R
Local Legislative Requirements	VRP/OSRO non-compliance, Geographic restrictions, operating in restricted areas, Notification non-compliance, Operating without a COC, Delays to COC due to unavailability of inspectors	Reputation with authorities may be harmed. Additional regulations may be imposed on STS. Regulatory penalties against ship owners. Operational delays	2	2	High Risk	STS operations manual and JPO address USCG requirements. Ships suitability screening. Vessels have approved VRP. Stay out of prohibited areas.	2	1	Low Risk
Prevailing Environmental Conditions	Tidal currents, Tropical cyclones, Seasonal frontal passages (nor'easters), Squalls with lightning, Occasional long period swell	Potential for unintended, separation during cargo transfer, Potential hard contact between vessels, Potential for fire/explosion	4	4	Medium Risk	Mooring master demonstrated competency, Subscribed to weather and ocean current forecasting service, Weather parameters established for operation to minimize likelihood of unacceptable vessel motion, Use of wire tails with grommets, Hurricane action plan	4	1	Low Risk
Traffic Density	Transiting vessel traffic in safety fairways and traffic separation schemes, Local Fishing Vessels, Seasonal Recreational traffic	Collision-damage to vessels, oil spill, injury to personnel	5	3	Medium Risk	Mooring master demonstrated competency, LSV escorts Lightering vessels, Remain clear of traffic separation schemes, Bridge and VHF Radio watch maintained on both vessels during STS operations, Pre-planning to avoid congested areas, No prescribed lightering zone leaves adequate sea room.	5	1	Medium Risk
Navigational Hazards	Poor Visibility/Fog, Underwater cables	Collision and allisions-damage to vessels, oil spill, injury to personnel, Anchoring over a pipeline.	1	1	High Risk	Mooring master demonstrated competency, Abort criteria established for operation in event that visibility is unacceptable, Continuous bridge watch on all vessels involved in STS, Subscribed to weather and Ocean Current forecasting service, Established CPA for anchoring over cables	4	1	Low Risk
Oil Spill	Environmental Impact of drifting oil	Impacts to people, environment, reputation and assets	4	2	Medium Risk	Local regulations ensure adequate offshore spill response capabilities, Spill dispersion modelling.	3	1	Low Risk
Security threats	Terrorism	Loss or damage to vessel or equipment, adverse impacts to people and the environment	1	1	Medium Risk	Local area has minimal security threats, Strong local capacity to address security threats, LSVs and equipment docked/stored in secured facility, Vessels follow ISPS	4	1	Low Risk

USE OF SPECIALIZED STS EQUIPMENT

- Portable Piloting Unit (docking aid) for STS
- Wire mooring tails to prevent chafing in chocks
- Endless sling grommets
- High elasticity mooring grommets
- Fender stretcher assembly
- Portable chocks
- Quick release toggle pins
- Quick release cam-locks on hoses



STS PREPARATION



Risk
Assessment



Pre- arrival
communication



Joint plan
between
STBL/SS/mooring
master



Review Operational
Parameter
Guidelines



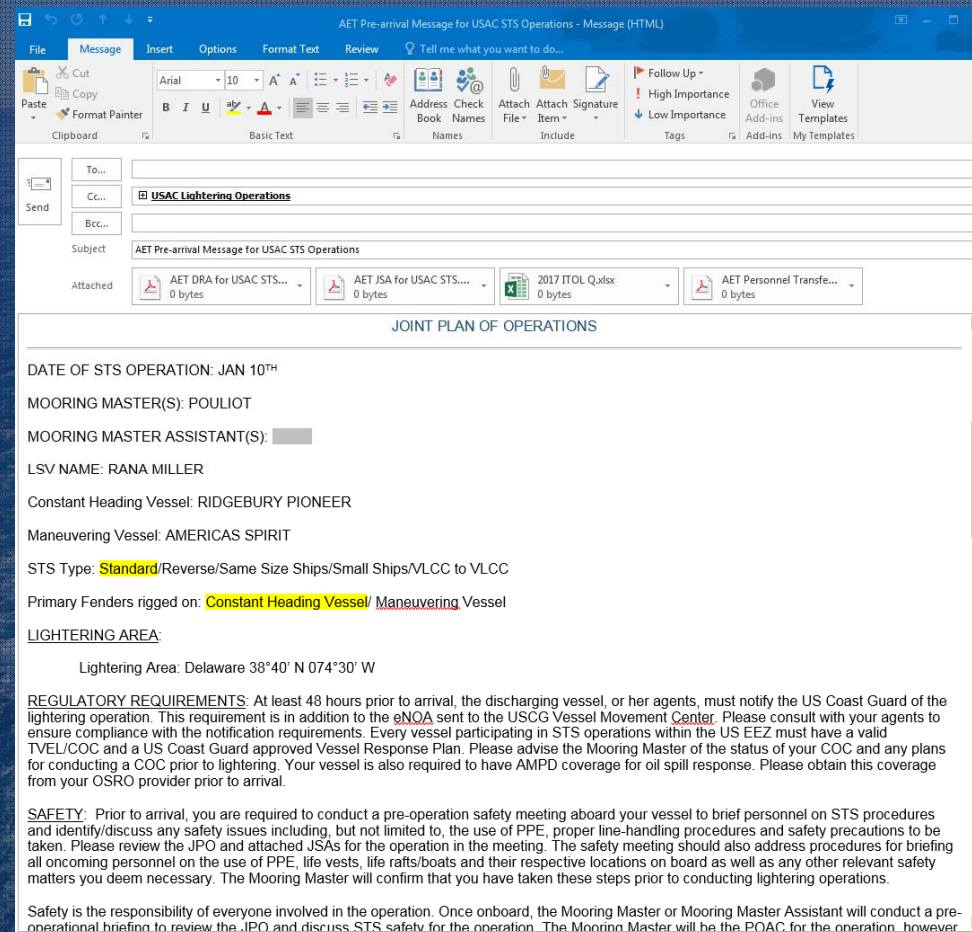
PRE-ARRIVAL MESSAGES SENT TO SHIP

To obtain screening documents:

ITOL Q (can be completed in Q88)
GA Plan Showing Mooring Arrangement
Mooring Diagram
Q88
IOPP Certificate
UPDATED CLASS STATUS
P&I CERT
CLC
BCLC
CERTIFICATE OF CLASS
STS APPROVAL LETTER (FROM CLASS)
USCG COC
OFFICER MATRIX

To provide instructions to the ship:

- AET contact information and communications requirements
- Local regulatory requirements
- Risk assessments and JSAs for the STS operation and location
- Personnel transfer procedures
- Maximum weather parameters
- A complete description of the planned operation and an initial Joint Plan of Operations
- Detail of fenders, hoses and logistical support for the operation
- Instructions for preparing moorings, manifolds, cranes and associated equipment
- Details for contacting the LSV and Mooring Master in advance of the operation



AET Pre-arrival Message for USAC STS Operations - Message (HTML)

To: [Redacted]
Cc: **USAC Lightering Operations**
Bcc: [Redacted]
Subject: AET Pre-arrival Message for USAC STS Operations

Attached: AET DRA for USAC STS... (0 bytes), AET JSA for USAC STS... (0 bytes), 2017 ITOL Q.xlsx (0 bytes), AET Personnel Transfe... (0 bytes)

JOINT PLAN OF OPERATIONS

DATE OF STS OPERATION: JAN 10TH
MOORING MASTER(S): POULIOT
MOORING MASTER ASSISTANT(S): [Redacted]
LSV NAME: RANA MILLER
Constant Heading Vessel: RIDGEBURY PIONEER
Maneuvering Vessel: AMERICAS SPIRIT
STS Type: **Standard**/Reverse/Same Size Ships/Small Ships/VLCC to VLCC
Primary Fenders rigged on: **Constant Heading Vessel**/ **Maneuvering** Vessel

LIGHTERING AREA:
Lightering Area: Delaware 38°40' N 074°30' W

REGULATORY REQUIREMENTS: At least 48 hours prior to arrival, the discharging vessel, or her agents, must notify the US Coast Guard of the lightering operation. This requirement is in addition to the eNOA sent to the USCG Vessel Movement Center. Please consult with your agents to ensure compliance with the notification requirements. Every vessel participating in STS operations within the US EEZ must have a valid TVEL/COC and a US Coast Guard approved Vessel Response Plan. Please advise the Mooring Master of the status of your COC and any plans for conducting a COC prior to lightering. Your vessel is also required to have AMPD coverage for oil spill response. Please obtain this coverage from your OSRO provider prior to arrival.

SAFETY: Prior to arrival, you are required to conduct a pre-operation safety meeting aboard your vessel to brief personnel on STS procedures and identify/discuss any safety issues including, but not limited to, the use of PPE, proper line-handling procedures and safety precautions to be taken. Please review the JPO and attached JSAs for the operation in the meeting. The safety meeting should also address procedures for briefing all oncoming personnel on the use of PPE, life vests, life rafts/boats and their respective locations on board as well as any other relevant safety matters you deem necessary. The Mooring Master will confirm that you have taken these steps prior to conducting lightering operations.

Safety is the responsibility of everyone involved in the operation. Once onboard, the Mooring Master or Mooring Master Assistant will conduct a pre-operational briefing to review the JPO and discuss STS safety for the operation. The Mooring Master will be the POAC for the operation, however

STS VESSELS SCREENING TO ENSURE SAFETY & COMPATIBILITY

Review for STS suitability and mooring compatibility with other ship:

- Screening checklist based on ITOL Q
- Mooring arrangement review and preliminary mooring plan
- AET STS performance history and past records (kept since 2010)
- Fender size requirements and lightering parameters
- Crane outreach calculator

STS Operations STS Screening Checklist							CL STS 13 Rev. Rev 0.2 Rev. Date 06.21.17 Approved By: GM
Quest ion #	Category	Question	Vessel	Value	Traffic		
1	General	Name of ship	ALL				
2		Previous vessel names (if any)	ALL			To reference earlier IOL/STEs	
3		Date ITOL Questionnaire completed	ALL	current date		If old, request an update	
4		IMO Number	ALL				
5		Date delivered / built	ALL			For vessels older than 15 years, consult PSD and Class Status	
6		Flag	ALL				
7		Call sign	ALL				
8		Classification Society	ALL				
9		Summer DWT - MT	ALL			Vessel size vs length overall	
10		Displacement (prior STS operation) - MT	SVN			For dock restrictions, manuevering - characterize/discharge port specific	
11		LOA - Meters	ALL			Vessel length - confirm how similar size is between SV and STBL	
12		Beam (extreme breadth) - Meters	SVN	42M		Some LNG docks are restricted to 42M (Beacon Rouge)	
13		Draft upon arrival at the lightering area Forward - Meters	ALL				
14		Confirm propeller will be fully immersed at arrival draft	ALL				
15		Forward and after draft in normal full ballast condition - Meters	ALL				
16		Summer draft - Meters	ALL				
17		Max Air Draft in normal 'STB' condition - Meters	SVN	<40.5		For Sabine River Bridges - Max 130'	
18		In ballast, is the ship able to safely maintain a maximum air draft of 40.5 meters in order to clear over bridges (without keeping ballast in cargo or slop tanks)? What is the ton required?	SVN	YES		Tonn should not be excessive to reach 40.5 to get under bridge	
19		TPC at Summer Draft - MT	ALL				
20		DWT at 40m Fwd draft - MT	ALL				
21		Cargo intake at 40m Fwd draft - MT	ALL				
22		Distance from Bridge face to Center of manifold - Meters	ALL			relevant to RM to know if natural offset of bridge wings	
23		BCM (distance bow to center of manifold) - Meters	ALL			caution if distance from bow to manifold is the same for both vessels	
24		SCM (distance from stern to center manifold) - Meters	ALL				
25		Parallel body length in normal ballast condition - Meters	ALL			to determine fender string length - standard IIT 5M 305'	
26		Parallel body length at Summer DWT - Meters	ALL			to determine fender string length - standard IIT 5M 305'	

Vessel Name	Vessel Type	Rating	SS/STBL	Location	Issue Type	Issue Date	Reported BY	
Advantage Solar	SUEZ		STBL	USG	Mooring arrangement Basket transfer HMPE	5/12/16 8/12/2017	DBoudreaux CLivingston	Daylight restricted and does not limited for the tie up arrangements, risk crossing wires over their
Advantage Spring	SUEZ		STBL	USG	Mooring arrangement Basket transfer HMPE	8/15/16	GUO	there is no suitable chock and suppose within 35 meters, so should of after setting said out.
Advantage Sun	SUEZ		SS	URU	Basket transfer HMPE	2/24/16	Khood	Has HMPE lines. Agreed to talk
Amore Mio II	SUEZ		STBL	USG	Management	1/13/16	Boudreaux	Crane issues that were not rep
Cape Bellavista	SUEZ		SS	URU	Speed	8/14/15		Cannot reduce DSA below 6.2
Front ULL	SUEZ		STBL	USG	Equipment	1/2/18	Le Goubin	FRONT ULL has a system on into a slow cycle ahead for 2 m prior to berthing and lashed to 41 062302LT, during initial mooring cooling line was disassembled further incident.
GC Fithou	VLCC		STBL	USG	Equipment	5/8/18	Mignano	
New Century	VLCC		STBL	URU	Crane Outreach	10/2/17	Khood	Crane is too short (4.38 meter)
Ridgebury Pioneer	VLCC		STBL	USAC USG	Management Equipment	1/25/18	Khood	Multiple issues. Full backout fuel. Lost on steering pump. Need to address manageme
United Kalavrita	SUEZ		STBL	USG	Management incident	4/19/18	B Baldwin	Requires LOM approval for inc facts for lightering to customer



MOORING MASTER PRE-ARRIVAL COMMUNICATIONS

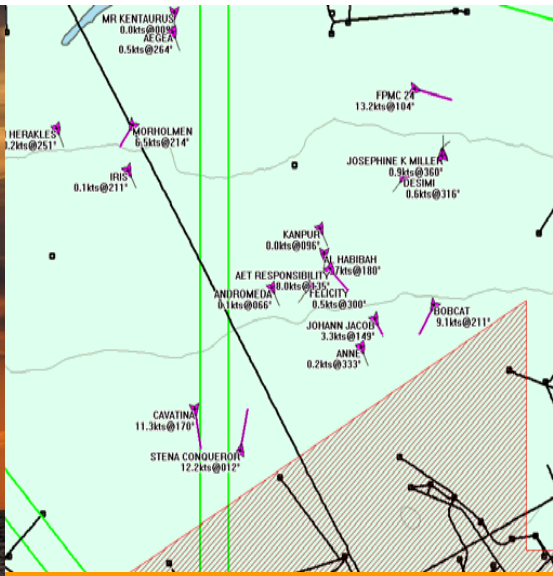
- Estimated time to start operations
- Rendezvous arrangements
- Weather report
- Preliminary mooring plan

UTC <i>StormGeo</i>		Dec-31 12z	15z	18z	21z	Jan-01 00z	03z	06z	09z	12z	15z	18z	21z	Jan-02 00z	03z	06z	09z	12z	15z	18z	21z	Jan-03 00z	03z	06z	09z	12z	15z	18z	21z	Jan-04 00z	03z	06z	09z	12z	15z	18z	21z
Air Temperature																																					
Air Temperature (°C)	-3.6	-4.5	-4.5	-4.5	-4.5	-5.8	-5.8	-6.7	-6.7	-5.2	-5.2	-3.5	-3.5	-3.8	-3.8	-3.8	-3.8	-3.4	-3.4	-1.7	-1.7	-1.3	-1.3	-1.1	-1.1	1.5	1.5	4.0	4.0	4.1	4.1	2.1	2.1	0.2	0.2	-1.5	
Sea Surface Temperature																																					
SST (°C)	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4	13.4
Visibility																																					
Visibility (nm)	9.8	9.0	9.0	9.0	9.0	8.6	8.6	7.8	7.8	7.8	7.8	7.8	9.0	9.0	8.3	8.3	9.0	9.0	9.0	9.0	10.1	10.1	10.8	10.8	10.8	10.8	10.8	10.8	10.7	10.7	9.2	9.2	7.6	7.6	7.8	7.8	9.4
Humidity																																					
Humidity (%)	74	69	69	75	75	78	78	81	81	75	75	67	67	74	74	70	70	73	73	63	63	60	60	53	53	54	54	61	61	65	65	86	86	69	69	72	
Wind																																					
Wind Direction	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW
Wind Speed (kts)	25	22	22	25	25	27	27	29	29	31	31	27	27	30	30	29	29	24	24	21	21	20	20	11	11	12	12	17	17	15	15	28	28	30	30	35	
Wind Gusts (kts)	33	30	30	33	33	35	35	38	38	42	42	36	36	40	40	38	38	33	33	28	28	26	26	15	15	16	16	23	23	20	20	38	38	41	41	47	
Seas																																					
Sea Direction	NW	NNW	NNW	NW	NW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW	NNW
Sea Height (m)	1.6	1.1	1.1	1.3	1.3	1.5	1.5	1.5	1.5	1.6	1.6	1.4	1.4	1.6	1.6	1.6	1.6	1.2	1.2	1.1	1.1	1.0	1.0	0.5	0.5	0.5	0.5	1.1	1.1	0.6	0.6	1.9	1.9	1.5	1.5	2.1	
Sea Period (sec)	4.0	3.0	3.0	3.0	3.0	4.0	4.0	4.0	4.0	4.0	4.0	3.0	3.0	4.0	4.0	4.0	4.0	4.0	3.0	3.0	3.0	3.0	3.0	2.0	2.0	2.0	2.0	3.0	3.0	2.0	2.0	4.0	4.0	4.0	4.0	4.0	
Swell																																					
Swell Direction	NW	NNW	NNW	NNE	NNE	NNE	NNE	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW	WNW
Swell Height (m)	2.0	1.5	1.5	0.5	0.5	0.5	0.5	0.7	0.7	1.8	1.8	1.7	1.7	1.8	1.8	1.9	1.9	1.6	1.6	1.1	1.1	0.5	0.5	0.8	0.8	0.4	0.4	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.4	0.4	
Swell Period (sec)	6.9	6.3	6.3	6.9	6.9	6.9	6.9	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	6.3	12.3	12.3	5.2	5.2	5.2	5.2	4.7	4.7	12.3	12.3	5.2	5.2	6.3	6.3	6.9
Significant / Maximum Waves																																					
Sig. Wave Height (m)	2.6	1.9	1.9	1.4	1.4	1.6	1.6	1.7	1.7	2.4	2.4	2.2	2.2	2.4	2.4	2.5	2.5	2.0	2.0	1.6	1.6	1.1	1.1	1.0	1.0	0.7	0.7	1.2	1.2	0.6	0.6	1.9	1.9	1.6	1.6	2.2	
Max Wave Height (m)	4.8	3.5	3.5	2.6	2.6	2.9	2.9	3.1	3.1	4.4	4.4	4.2	4.2	4.4	4.4	4.6	4.6	3.8	3.8	2.9	2.9	2.1	2.1	1.8	1.8	1.2	1.2	2.1	2.1	1.1	1.1	3.6	3.6	3.0	3.0	4.0	
Current																																					
Current Direction	SSE	S	SW	W	SSE	SSE	SW	WNW	ESE	SSE	S	SW	S	SSE	S	W	E	SE	SSE	WSW	NNE	NNE	NNE	NNE	NNE	E	E	E	E	E	E	E	E	E	E	E	
Current Speed (kts)	0.6	0.8	0.5	0.3	0.3	0.7	0.5	0.4	0.2	0.7	0.7	0.4	0.3	0.7	0.5	0.2	0.1	0.7	0.6	0.3	0.1	0.1	0.1	0.1	0.1	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	

Wind alerts in red for values >= 34 knots
Wave alerts in red for values >= 3 meters



STS CHALLENGES



Transfer of
personnel



Weather



Traffic



Safe approach in a
controlled manner



STS CHALLENGES (CONT'D)



Rigging of STS
equipment safely



Safe cargo
transfer



Crew safety
and fatigue
management



Emergency
Preparedness



WEATHER

Approach and mooring shall not be undertaken if either of the following conditions exist:

- The wind velocity is 30 knots or more
- The wave height is 3 meters (10 feet) or more

Cargo transfer operations shall cease and transfer hoses shall be drained when either of the following conditions exist:

- The wind velocity exceeds 40 knots
- Wave heights exceed 4 meters (13 feet)

If conditions have resulted in cargo stoppage, the MM should separate the vessels unless the weather is expected to improve quickly (i.e. a passing squall) or if it is unsafe to do so.

These are maximum limits. For specific parameters based on the type of operation, refer to Operational Parameters Guidelines (Appendix STS02).

Notwithstanding the above criteria, if the MM or either vessel Masters deem the conditions unsafe for remaining alongside, the vessels shall cease all operations and unmoor accordingly.

PERSONNEL TRANSFER

- Transfer Basket – safest and preferred method
- Helo – may be delayed by weather conditions ashore or at the STS area
- Pilot Ladder – requires clam sea conditions



TRANSFER BASKET



HELO



PILOT LADDER

DEPLOYMENT AND RETRIEVAL OF EQUIPMENT



WIRES



FENDERS



HOSES

CREW SAFETY AND FATIGUE MANAGEMENT

Date	RT/OT	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	Total	Total 7 Day	Explanation	
10/28/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
10/29/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
10/30/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
10/31/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/01/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/02/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/03/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/04/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/05/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/06/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/07/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/08/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/09/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/10/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
11/11/17	RT	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	###	
		W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	W	



STS Operations
STS Operation

IMS-STS-SOP

Rev. No: 0.5

Rev. Date: 08.09.17

Approved by: GM

1.0 General Operating Parameters for STS

1.1 STOP Work Authority

Safety shall be the first priority in all STS operations.

Stop Work Authority (SWA) provides employees and contractors with the responsibility and obligations to stop any operation at any time if the result of continued operation, unsafe condition, or behavior will result in injury, property or environmental damage. This authority overrides any rank or standing in the company and no one will ever be forced to perform work they feel will result in injury or loss. No person will be disciplined for their good faith effort to protect people, property, or the environment. Any person involved in the STS operation may use STOP Work Authority to suspend an operation that is unsafe or to prevent an unsafe condition from developing. The operation will resume only after the unsafe condition or event has been rectified.

Any person involved in the STS operation may use STOP Work Authority to suspend an operation that is unsafe or to prevent an unsafe condition from developing. The operation will resume only after the unsafe condition or event has been rectified.

	W	A	T	ER
	4.5	0	0	1
MILTON	8	0	0	0
MILTON C DREAM EAGLE	12	0	0	0
	14	0	0	0
EAGLE SAPPORO	16	0	0	0
	11	0	0	0
EAGLE KLANG	9.5	0	0	0
	6	0	0	1
	7	0	0	1
	9.5	0	0	0
	4.5	0	0	1
	2	0	0	0
	2.5	0	0	1
	2.5	0	0	0
	12	0	0	0

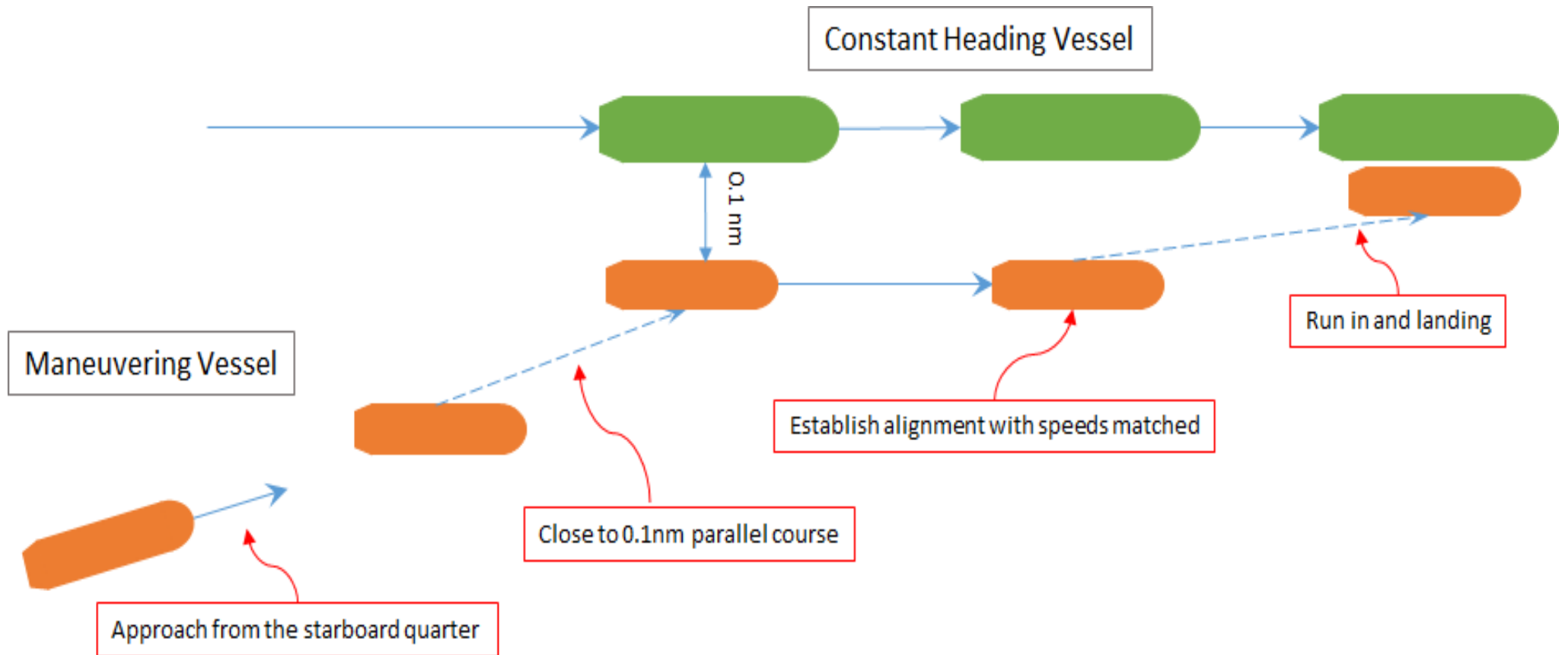


MOORING MASTER - MASTER INFORMATION EXCHANGE AND SAFETY BRIEFING

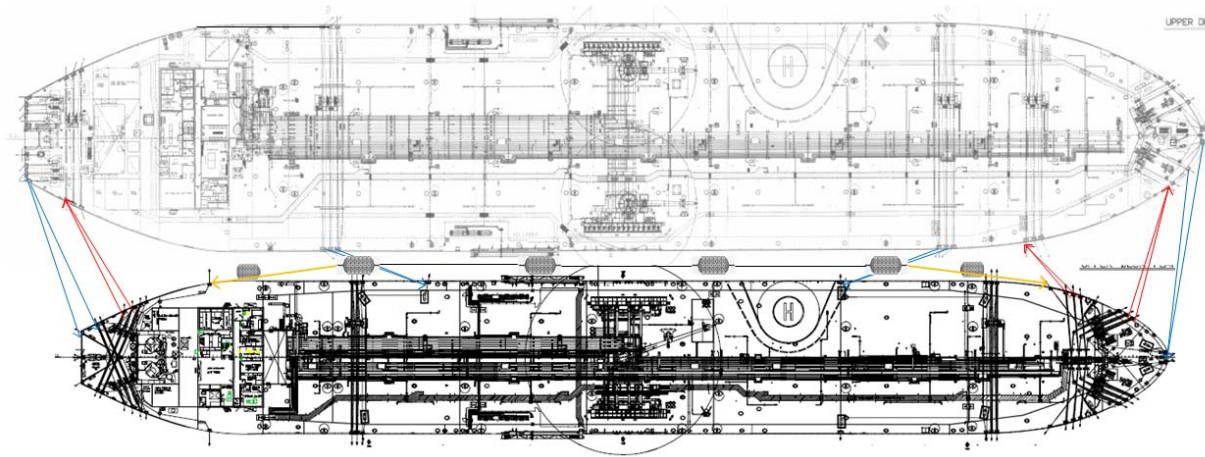
- Review Joint Plan of Operations
- Discuss vessel maneuvering characteristics
- Discuss operational safety and Stop Work Authority
- PPU Docking Aid Setup



APPROACH





MOORING



CARGO TRANSFER




 STS Operations Standing Orders for STS Operations		FR-STS-07 Rev. No: 0.0 Rev. Date: 08.15.16 Approved By: GM
CARGO OPERATIONS		
Maintain hourly exchange of cargo rate and quantity transferred with other vessel. Ensure deck watch is at the manifold at all times. Inform the Mooring Master if:		
<ul style="list-style-type: none"> • There is a significant unresolved difference in cargo figures • There is any unplanned stoppage or delay in cargo transfer 		
EMERGENCY SITUATIONS		
In the event of an emergency condition arising, immediately notify the Mooring Master and implement the STS Contingency Plan and appropriate vessel contingency plans.		
MOORING MASTER SPECIFIC INSTRUCTIONS		
[Redacted area for Mooring Master Specific Instructions]		
_____ Master Signature	_____ Mooring Master Signature	

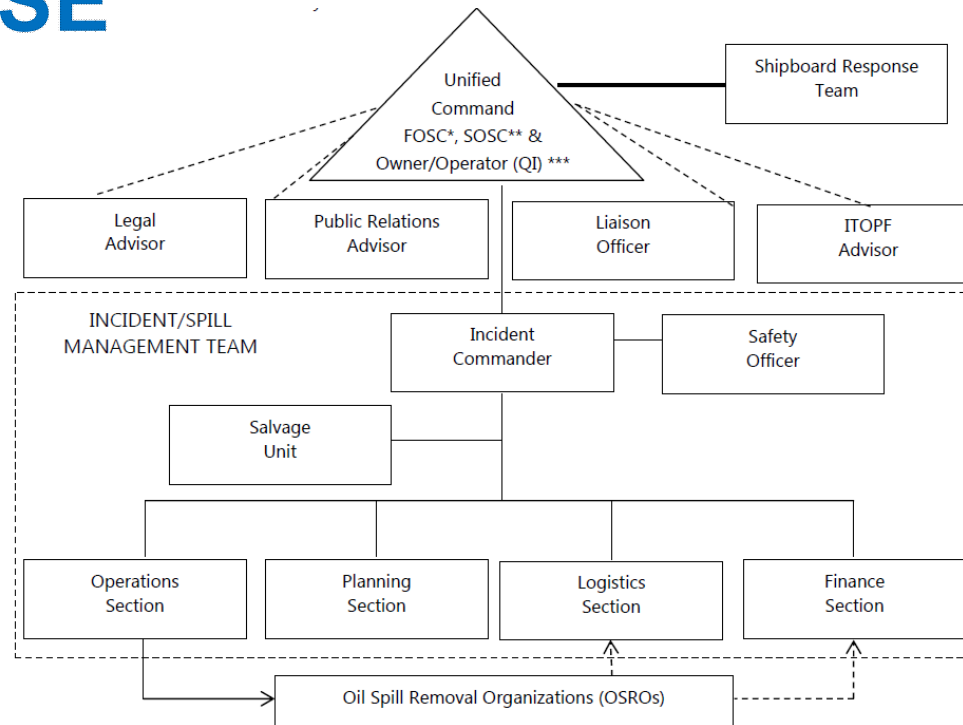
 STS Operations Standing Orders for STS Operations		FR-STS-07 Rev. No: 0.0 Rev. Date: 08.15.16 Approved By: GM
The STS transfer operation is under the advisory control of the Mooring Master, however the Master of each vessel remains responsible for the safety of his own ship, its crew, cargo and equipment at all times. The Officer on Watch will follow these Standing Orders. Do not hesitate to contact the Mooring Master at any time if in doubt.		
WEATHER AND NAVIGATION		
Notify the Mooring Master if:		
<ul style="list-style-type: none"> • Wind speed is increasing unexpectedly or is consistently gusting above 25kts • Vessel does not appear to be holding position • Squalls, thunderstorms or lightening are tracking toward the vessel • Vessels approaching with CPA of less than 1.0 NM and you can't contact them 		
COMMUNICATIONS		
During cargo operations, essential personnel on both ships should have a reliable, common means of communication at all times, including a back-up system.		
During cargo operations, in the event of complete loss of communications between ships, the emergency signal should be sounded and all operations in progress should be suspended immediately. Operations should not be resumed until satisfactory communications have been re-established.		
MOORINGS		
Moorings should be inspected frequently. Mooring wires should be greased where they pass through the chocks. Adjustments to moorings should only be made under direction of the Mooring Master or Mooring Master Assistant. Call the Mooring Master if:		
<ul style="list-style-type: none"> • Any winch brakes render or mooring lines parted • Vessels are experiencing increased movement and mooring lines are shock loading • If there is any doubt about the condition of the moorings 		
FENDERS		
Fenders must be inspected regularly during the cargo transfer operation. The primary fender wire should be greased regularly where it passes through the chocks and tended under direction of the Mooring Master Assistant as required. Inform Mooring Master or Mooring Master Assistant if the following is observed:		
<ul style="list-style-type: none"> • Damage to fenders, fender moorings or associated equipment • There is excessive movement of fenders • If there is any doubt about the condition or position of the fenders 		
HOSES		
Hoses and their securing should be inspected frequently during cargo operations. Inform the Mooring Master if:		
<ul style="list-style-type: none"> • Hoses connections are leaking • There is excessive movement of the hoses • If there is any doubt about the positioning of the hoses 		

STS CONTINGENCY PLANS AND SPILL RESPONSE



	STS Operations Contingency Plan for STS Operations	FR-ST5-08 Rev. No: 0.1 Rev. Date: 04.04.17 Approved By: GM
GENERAL PRINCIPLES		
The STS transfer operation is under the advisory control of the Mooring Master. The Master of each vessel remains responsible for the safety of his own ship, its crew, cargo and equipment at all times. All emergencies or potential emergencies MUST be immediately reported to the Mooring Master. In the event of an actual emergency, the Master will communicate the emergency by all available means, including: <ul style="list-style-type: none"> • Sound the EMERGENCY SIGNAL: FIVE OR MORE SHORT BLASTS ON EITHER SHIP'S WHISTLE • Via VHF or UHF radio: The nature of the emergency and action being taken to address it • Continue to communicate on a regular basis on the status of the emergency and additional actions taken The sections below provide guidance for addressing emergencies or potential emergencies that may occur.		
APPROACH AND MOORING		
Both vessels must at all times be ready to abort berthing operations if necessary. In the event of a propulsion or steering failure, or any other problem which adversely affects the maneuvering of your vessel: <ul style="list-style-type: none"> • The Master must immediately inform the Mooring Master the failure or problem • The Mooring Master will abort the approach and inform both vessels of this action • Both vessels must keep each other informed of any actions taken and status of the situation • If the approach is aborted, the stand-on vessel should, if possible, maintain constant course and speed unless instructed to do otherwise by the Mooring Master 		
CARGO OPERATIONS		
In the event of any emergency during cargo transfer, the transfer must be immediately stopped and manifold valves closed. In the event of, FIRE OR EXPLOSION , each vessel will activate their emergency response procedures. The Mooring Master may initiate emergency separation of the vessels. In the event of GAS ACCUMULATION ON DECK : <ul style="list-style-type: none"> • Cargo transfer should be immediately stopped if excessive gas vapors are detected around decks and manifolds or in either vessel's interior spaces. • If necessary, to control gas accumulation, the Mooring Master may maneuver the vessels to mitigate the situation • Transfer should not be resumed until it has been determined that no risk to personnel or vessels exists. In the event of ACCIDENTAL CARGO RELEASE <ul style="list-style-type: none"> • The Mooring Master will confirm that the vessel Master has made proper notifications and initiated response procedures as per their vessel's SOPEP/VRP. • The cargo transfer will not be resumed until it is agreed between both vessels that it is safe to do so. 		
EMERGENCY SEPARATION		
An emergency separation may be initiated by the Mooring Master if one of the STS vessels has become disabled and it is deemed prudent to separate OR if unintended separation is occurring due to environmental conditions or for any other reason he deems warrants it. In an emergency separation the following steps will be taken: <ul style="list-style-type: none"> • Sound the emergency signal and call all available personnel to mooring stations • Stop cargo transfer, close manifold valves, open drain lines • Disconnect hoses using the quick release couplings • Ascertain if propulsion is available and advise the Mooring Master • If the anchored vessel has propulsion, the Mooring Master may give the order to heave the anchor • Moorings will be released at the direction of the Mooring Master, by any means available. In some cases, it may be necessary to disengage the winch drums and release the brakes and let the wires run off the drums. • If propulsion is unavailable on one of the ships, the moorings may be used along with wind and current to assist in separation Any action taken by either vessel should be clearly conveyed to the other vessel and Mooring Master until the vessels are clear of each other.		
MEDICAL EMERGENCY		
Medical emergencies involving shipboard personnel should be handled by the ship's Master following the ship's plans. The Mooring Master may provide guidance on local resources. In the event of a medical emergency involving the Mooring Master or Mooring Master Assistant, the Master should notify the LSV Captain who will initiate local medical emergency response as outlined in the JPO.		
Master Signature		Mooring Master Signature

SHORESIDE CONTINGENCY PLANS AND SPILL RESPONSE



UNIFIED COMMAND SYSTEM

*FOSC: Federal On-Scene Coordinator

**SOSC: State On-Scene Coordinator

***QI: Qualified Individual

ENSURING A SUSTAINABLE FUTURE TOGETHER



Embracing responsibility

- Defining industry standards
- Pioneering and innovating



Investing in partnerships

Creating long-term strategic relationships with our key stakeholders



Empowering our people

Nurturing an empowered and passionate workforce to achieve corporate ambitions



**Moving Energy
to Build a Better World**